

AI-Powered Learning & Development Handbook

Actionable Strategies to Transform Corporate Training Programs

1. Introduction

1.1 Overview

Artificial Intelligence (AI) is revolutionizing corporate learning, moving beyond traditional classrooms and static e-learning modules. Today, AI-driven solutions enable:

- **Personalized learning paths:** IBM's Watson AI tailors employee learning based on skills, past performance, and career goals.
- **Efficient, just-in-time learning:** Amazon uses AI-powered microlearning through its internal "Career Choice" program to upskill employees when needed.
- **Measurable outcomes:** LinkedIn Learning integrates AI analytics to track skill acquisition and engagement metrics in real time.

By leveraging AI, organizations can turn learning into a strategic advantage, boosting engagement, retention, and business results.

1.2 Purpose of the Toolkit

This toolkit is designed for Learning & Development (L&D) professionals, corporate trainers, and HR leaders to:

- Implement AI-driven learning strategies like adaptive learning and predictive analytics.
- Align corporate learning initiatives with organizational goals.
- Build a continuous learning culture where employees take ownership of their development.
- Apply real-world AI tools such as Degreed, Coursera for Business, and EdCast to enhance workplace learning.

It combines practical steps, templates, and real case studies to help you adopt AI in your corporate learning programs effectively.

1.3 Why Now

The AI transformation in corporate learning is happening fast:

- **90% of organizations** plan to increase AI investments in learning and development in the next three years (PwC, 2024).

- Employees are ready: **71% trust their employer to deploy AI responsibly**, and many expect to use AI tools for over 30% of their work time (McKinsey, 2023).
- Yet, **only 1% of companies** consider themselves fully AI-mature in L&D, signalling a gap and opportunity for early adopters.

Real-World Example

Unilever implemented AI-powered learning through its online platform, **Degreed**, to personalize learning paths for employees globally:

- Engagement with training programs increased by **37%**.
- Course completion rates jumped **40%**.
- Managers could identify skill gaps accurately and assign targeted modules, boosting team performance.

Similarly, **IBM** uses **Watson AI** to recommend courses based on employee role, skills, and career aspirations, significantly improving retention and development outcomes.

2. Current Trends in Corporate Learning

1. Microlearning & Just-in-Time Learning

Microlearning delivers short, focused modules-usually **5-10 minutes**-directly at the point of need. This method supports **retention rates up to 70%**, according to the Journal of Applied Psychology.

- **Why it works:** Employees receive learning when it's most relevant, reducing cognitive overload and improving recall.
- **Example: Zappos' sales teams** access brief product training videos during client calls to quickly refresh their knowledge. Similarly, **AT&T** uses microlearning in its "Future Ready" program to equip employees with bite-sized skills in emerging technologies.

2. Adaptive Learning & AI-Powered Tools

Adaptive learning leverages AI to **customize learning paths** based on employee skills, pace, and preferences. Integration with corporate **Learning Management Systems (LMS)** enables automated progress tracking and analytics.

- **Benefits:** Personalized pathways accelerate learning, ensure employees focus on their skill gaps, and optimize overall training efficiency.
- **Example: Infosys** employs AI-powered course recommendations via its LMS to suggest skill-specific modules to employees based on project performance and competency gaps. **IBM Watson** also personalizes learning journeys across multiple business units, aligning development with career aspirations.

3. Gamification & Interactive Learning

Gamification introduces game-like elements-**badges, points, leaderboards, and simulations**-to make learning more engaging and motivating.

- **Impact:** Increases participation, enhances knowledge retention, and encourages friendly competition.
- **Example: Bank of America** gamified its compliance training program, resulting in a **50% increase in course completion rates**. **Deloitte** uses gamification in leadership programs to drive higher engagement and skill practice among managers.

4. Mobile & Social Learning

Mobile and social learning allow employees to **learn anytime, anywhere**, supporting remote and hybrid workforces. Social features like discussion forums, chat platforms, and collaborative projects encourage **peer-to-peer learning**.

- **Example: Microsoft** leverages its internal social platform, **Yammer**, to facilitate collaborative learning. Employees share best practices, tips, and challenges, creating a knowledge-sharing culture. **Google**'s mobile learning initiatives allow employees to complete bite-sized courses on the go.

5. Continuous Learning Culture

A continuous learning culture emphasizes **ongoing development** rather than one-off workshops. Employees are empowered to **take ownership** of their learning journeys.

- **Example: Adobe** combines microlearning with AI dashboards to allow employees to track progress, receive personalized recommendations, and set self-directed learning goals. This approach encourages independence and continuous skill growth.

6. Upskilling & Reskilling

With markets changing rapidly, organizations prioritize **upskilling and reskilling**. AI identifies skill gaps, recommends targeted programs, and tracks results to ensure learning is **measurable and aligned with business objectives**.

- **Example: AT&T**'s "Future Ready" program uses AI analytics to identify skill gaps and match employees with tailored learning programs in cloud computing, cybersecurity, and data analytics. **Amazon** similarly leverages AI to guide its employees through reskilling programs, preparing them for evolving roles in technology and operations.

Absolutely! Here's a **more detailed, expanded version of Section 3: AI-Powered Learning Tools**, integrating deeper explanations, real-world examples, and actionable insights for L&D professionals:

3. AI-Powered Learning Tools

AI-powered learning tools are redefining corporate learning by transforming it from static, one-size-fits-all training into dynamic, personalized, and measurable programs. They allow companies to deliver the right content to the right employee at the right time, improving engagement, skill retention, and performance outcomes.

Traditional corporate training often struggles with:

- Low engagement rates
- Generic content that doesn't address individual skill gaps
- Difficulty tracking learning impact

AI tools overcome these challenges by:

- Automatically analysing learning patterns and performance metrics
- Customizing learning paths based on individual skill levels
- Providing **real-time feedback** and analytics to managers and employees

Example: Salesforce's AI-powered learning platform recommends training modules to employees based on performance metrics and career aspirations. This approach has led to higher course completion rates and faster onboarding, especially for new hires in client-facing roles.

3.1 Key Features of AI-Powered Learning Tools

1. Adaptive Learning Paths

- AI dynamically adjusts training content based on **employee skill level, learning speed, and knowledge gaps.**
- Encourages **focused learning**, ensuring employees spend time on areas that need improvement rather than repeating what they already know.
- **Example: Infosys** uses an AI-powered adaptive platform that monitors project performance and automatically recommends learning modules aligned with employees' needs.

2. Virtual Coaches and Mentors

- AI acts as a **24/7 mentor**, guiding employees through their learning journey.
- Provides **personalized prompts, nudges, and course recommendations**, helping employees stay on track.

- **Example: IBM Watson Learning Assistant** guides employees through complex IT and business training modules, increasing engagement and accelerating skill acquisition.

3. Automated Content Creation and Curation

- AI can generate new learning content or curate existing resources from internal and external sources.
- Ensures employees always access **up-to-date, relevant, and accurate content**.
- **Example: Adobe** leverages AI to pull knowledge from internal documentation and learning materials to create onboarding courses, reducing the preparation time by **30%**.

4. Advanced Analytics Dashboards

- Track learner engagement, course completion, skill acquisition, and ROI.
- Provides **managers with actionable insights** to optimize training programs and identify areas for improvement.
- **Example: Accenture** uses AI dashboards to track employee progress in digital upskilling programs, enabling managers to identify gaps and implement targeted interventions.

5. Natural Language Processing (NLP) and Chatbots

- AI chatbots answer questions, clarify concepts, and provide instant guidance during learning.
- Enhances **self-directed learning**, allowing employees to solve doubts without waiting for a human trainer.
- **Example: PwC** uses AI chatbots within their LMS to help employees quickly locate training resources and receive guidance on learning paths.

3.2 AI Tools List for Corporate Learning

Here's a detailed shortlist of **popular AI-powered learning tools** with their best use cases:

Tool	Best Use Case	Notable Feature
Docebo	Personalized training and content curation	AI recommends courses based on learner behaviour and performance

Tool	Best Use Case	Notable Feature
EdCast	Knowledge management and upskilling	Offers AI-driven learning paths and skill insights
Cornerstone OnDemand	Adaptive learning and talent management	Integrates learning with performance tracking
Coursera for Business	Continuous learning at scale	AI curates content based on individual and team skill gaps
Microsoft Viva Learning	Employee engagement within workflow	AI-driven course suggestions integrated with MS Teams
Skillsoft Percipio	Digital learning transformation	Personalized learning recommendations and analytics dashboards
Degreed	Skills tracking and microlearning	AI suggests learning resources based on goals and skill profiles

3.3 Why These Tools Matter for L&D Professionals

- **Efficiency:** Automate repetitive tasks like course assignment, progress tracking, and content updates.
- **Scalability:** Train hundreds or thousands of employees across locations with consistent quality.
- **Personalization:** Deliver **adaptive learning paths** that align with individual employee goals.
- **Measurability:** Track and demonstrate learning outcomes using **analytics and dashboards**.
- **Business Alignment:** Ensure training programs directly support **organizational goals and workforce development**.

Example: SAP implemented AI-powered content recommendations in their LMS, which led to a **25% increase in voluntary course participation** and measurable improvements in employee performance metrics.

This demonstrates that **AI-powered tools are no longer optional-they are central to modern corporate learning**, enabling organizations to create engaging, effective, and measurable training programs.

4. Implementing AI in Workplace Learning

Integrating AI into workplace learning requires a **structured approach**, ensuring that technology enhances learning rather than overwhelming employees or trainers. The key is to combine **strategy, technology, and culture**.

4.1 Step-by-Step Implementation

1. Identify Learning Objectives and Skill Gaps

- Conduct a **skills assessment** to determine which competencies need improvement.
- Align learning objectives with **business outcomes** to ensure training adds measurable value.
- **Example: Cleveland Clinic** analysed procedural errors among nurses and identified areas where AI-driven microlearning could improve compliance and safety.

2. Choose the Right AI Tools

- Select tools based on learning objectives, team size, and integration requirements.
- Evaluate platforms for **adaptive learning, analytics dashboards, virtual coaching, and content automation**.
- **Example: Deloitte** uses AI-powered platforms like **Cornerstone OnDemand** to personalize professional development for employees globally.

3. Integrate AI Tools with Corporate LMS

- Seamless integration ensures employee progress is tracked automatically, and data is consolidated for reporting.
- Avoid siloed systems-AI insights should feed **skill development dashboards** for managers and HR teams.
- **Example: Unilever** integrated AI-driven learning paths with its LMS to monitor training completion and predict skill readiness for upcoming projects.

4. Launch Pilot Programs

- Test AI-driven modules with a small group of employees before full-scale deployment.
- Gather feedback to optimize content, delivery methods, and engagement strategies.
- **Example: Mayo Clinic** piloted AI-powered modules for clinical staff, allowing adjustments to content based on user engagement and skill improvements.

5. Scale and Optimize

- Use analytics to track adoption, completion rates, knowledge retention, and **impact on business metrics**.
- Refine learning paths based on performance data to ensure continuous improvement.
- **Example: Pfizer** scaled its AI-driven compliance training globally after analysing pilot feedback, achieving a **30% reduction in mandatory training time** without compromising effectiveness.

4.2 Best Practices for AI Integration

- **Start Small:** Begin with **targeted AI-driven modules** in high-impact areas. Avoid overwhelming employees with full-scale implementation at once.
- **Encourage Employee Feedback:** Continuous improvement relies on listening to learners and adapting content accordingly.
- **Track Both Skill Acquisition and Business Impact:** Link learning outcomes to performance metrics, productivity, or revenue impact.
- **Promote a Continuous Learning Culture:** Employees should feel empowered to explore AI-driven tools independently while managers provide guidance.
- **Example: Johns Hopkins Medicine** combined AI analytics with employee feedback to continuously refine learning modules, resulting in **higher engagement and improved patient care outcomes**.

Real-World Impact

AI in workplace learning is **transformative when implemented strategically**:

- **Healthcare:** Nurses at Cleveland Clinic reduced procedural errors by 25% after piloting AI-driven microlearning.

- **Finance:** Compliance teams at JPMorgan Chase use AI to recommend training modules, improving completion rates by 40%.
- **Technology:** Infosys employees follow AI-curated learning paths, accelerating skill acquisition and project readiness.

Key Takeaway:

Implementing AI in corporate learning is not just about technology-it's about aligning tools with strategy, measuring impact, and continuously optimizing. Organizations that follow a structured approach can improve engagement, enhance skill development, and achieve measurable business results.

5. Building a Continuous Learning Culture

Creating a **continuous learning culture** ensures that employees are not just trained once, but **consistently develop skills** that align with evolving business needs. AI plays a pivotal role in enabling ongoing, personalized, and measurable learning experiences.

5.1 Concept

- Learning is no longer limited to **one-off workshops or static training sessions**.
- Employees should feel **empowered to explore, practice, and apply knowledge continuously**.
- AI facilitates personalized pathways, predictive skill recommendations, and real-time feedback, helping embed learning into daily workflows.
- **Example: Accenture** uses AI-driven learning platforms to continuously update skill recommendations for employees, ensuring they stay ready for changing technology roles.

5.2 Strategies to Foster Continuous Learning

1. Encourage Self-Directed Learning

- Employees choose learning modules based on their interests, career goals, and AI-generated suggestions.
- AI dashboards track progress and recommend next steps, creating a **personalized learning journey**.
- **Example: Microsoft** allows employees to follow AI-recommended courses based on skill gaps identified from project performance and peer benchmarking.

2. Embed Gamification and AI Coaching

- Use **badges, points, leaderboards, and virtual coaches** to make learning engaging.
- AI coaching provides **real-time feedback and nudges** for learners to complete tasks or revisit concepts.
- **Example: Deloitte** gamifies leadership development programs with AI-driven progress tracking, increasing completion rates by 45%.

3. Reward Learning Milestones

- Recognize employees for achieving certifications, completing learning paths, or mastering new skills.
- Rewards can include promotions, bonuses, project opportunities, or public recognition.
- **Example: UPS** links completed AI-driven compliance training to eligibility for higher-responsibility operational roles, boosting motivation.

5.3 Integration with Business Goals

- Tie learning outcomes to **organizational strategy** and workforce planning.
- AI can recommend courses aligned with **future roles, upcoming projects, or leadership pipelines**.
- Learning becomes a **strategic lever**, not just a routine task.
- **Example: XPO Logistics** uses AI dashboards to suggest targeted courses for employees aspiring to leadership roles, resulting in **higher retention and smoother internal promotions**.

Key Takeaways

- Continuous learning culture is **employee-driven, data-informed, and strategically aligned**.
- AI tools make it easier to **personalize, gamify, and measure learning impact**, creating a workforce that is adaptable and future-ready.
- Organizations embedding AI into learning culture see **higher engagement, skill growth, and retention**.

6. Upskilling & Reskilling with AI

In a rapidly evolving workplace, businesses must ensure employees continuously acquire new skills or refresh existing ones. AI empowers organizations to **identify skill gaps, design personalized learning paths, and accelerate employee development**, making upskilling and reskilling efficient and measurable.

1 Identifying Skill Gaps

- AI analyses **performance data, assessments, project outcomes, and peer feedback** to pinpoint skill deficiencies.
- Predictive analytics helps identify **future skill requirements** aligned with business goals.
- Skills can be classified into categories like technical, soft skills, leadership, or compliance.
- **Example: Walmart** uses AI-powered analytics to determine which employees need training in e-commerce operations, ensuring smooth rollout of digital initiatives.

2 Designing Personalized Learning Paths

- AI generates **custom learning journeys** for employees based on skill gaps, pace, and learning preferences.
- Recommended courses may include **microlearning modules, interactive simulations, gamified activities, or workshops**.
- Learning paths can adapt in real-time as employees **progress or demonstrate mastery**, ensuring efficiency and engagement.
- **Example: IBM** employs AI-driven platforms to assign personalized reskilling programs for employees transitioning from legacy systems to cloud computing technologies.

3. Implementing Upskilling Programs

- Start with a **pilot program** focusing on critical skill areas.
- Incorporate **adaptive learning technologies** to adjust training based on individual progress.
- Combine **AI insights with human mentoring** for a balanced approach.
- **Example: Sephora** leverages AI to provide digital learning programs for store associates, improving product knowledge and boosting sales performance.

4. Measuring Impact and ROI

- AI dashboards track **progress, completion rates, knowledge retention, and application on the job.**
- Organizations can link learning outcomes to **performance metrics, promotions, and project success.**
- **Example: Amazon** uses AI analytics to measure how reskilled warehouse employees perform in new roles, optimizing future training investments.

Best Practices

- Focus on **high-impact skills** that align with current and future business needs.
- Regularly **update AI algorithms** with new data to ensure relevant skill recommendations.
- Encourage employees to **take ownership** of their learning journey with AI nudges and progress dashboards.

Key Takeaways

- AI enables **efficient, personalized, and measurable upskilling and reskilling**, reducing skill gaps faster than traditional training methods.
- Companies leveraging AI in this area can **prepare their workforce for digital transformation**, increase retention, and improve productivity.
- Real-world applications by companies like **Walmart, IBM, and Sephora** show significant improvements in employee performance and engagement.

7. Careers in AI-Powered Learning

As AI transforms corporate training, a new wave of **career opportunities is emerging** for Learning & Development professionals who can integrate AI into workplace learning. These roles combine traditional L&D expertise with AI literacy, offering exciting growth potential.

7.1 Emerging Roles

- **AI Learning Designer:** Creates AI-driven learning paths and interactive modules tailored to employees' skills and learning pace.
- **AI Curriculum Specialist:** Designs curricula incorporating adaptive learning technologies and gamified experiences.
- **AI Training Analyst:** Uses AI dashboards to analyse training effectiveness, track skill development, and optimize learning strategies.
- **AI Content Curator:** Evaluates, organizes, and refines AI-generated content to ensure it aligns with corporate learning goals.
- **Example: Microsoft** employs AI Curriculum Specialists to develop personalized learning journeys for employees transitioning to cloud technologies.

7.2 Skills Needed

To thrive in AI-powered learning roles, professionals should develop:

- **AI literacy:** Understanding AI-powered learning tools, automation, and analytics.
- **Data-driven decision-making:** Leveraging insights from AI dashboards to improve training outcomes.
- **Instructional design:** Creating adaptive, interactive, and effective learning experiences.
- **Domain expertise & communication:** Ability to apply industry knowledge and convey insights clearly.
- **Tool evaluation:** Knowing which AI is the best for content creation, personalization, and performance tracking.
- **Example: LinkedIn Learning** encourages L&D professionals to combine instructional design with AI literacy for creating personalized learning paths for global employees.

7.3 Salary Insights

- **Entry-Level (0–2 years):** \$45,000 – \$60,000 annually
- **Mid-Level (2–5 years):** \$65,000 – \$85,000 annually
- **Senior-Level (5+ years):** \$90,000 – \$120,000+, depending on role and experience
- **Example:** A mid-level **AI Training Analyst** at a U.S. tech firm earns **\$75,000 annually** while designing AI-driven onboarding programs.
- High-demand roles like **AI Learning Designers** or **Learning Experience Architects** can command up to **\$155,000** annually in leading organizations.

7.4 Career Takeaways

- AI-powered learning roles are increasingly in demand as organizations adopt adaptive learning technologies and AI-driven corporate training programs.
- Professionals with a combination of **AI expertise, instructional design skills, and data-driven decision-making** are well-positioned for career growth.
- Companies like **Microsoft, IBM, and Amazon** exemplify the real-world impact and growth potential of these roles, offering competitive compensation and skill development opportunities.

8. Choosing the Right AI Tools

Selecting the right AI tools is critical to ensuring corporate training programs are **efficient, engaging, and measurable**. The wrong tools can lead to wasted investment, poor adoption, and limited learning outcomes.

8.1 Evaluation Criteria

When assessing AI-powered learning platforms, consider the following key factors:

- **Content Personalization Capabilities**
 - Can the tool automatically tailor learning paths based on individual skills, pace, and preferences?
 - **Example: Degreed** provides AI-driven recommendations for employees, increasing course engagement by 30%.
- **Analytics and Reporting Features**
 - Does the platform provide actionable insights on skill growth, course completion, and training ROI?
 - **Example: EdCast** offers detailed dashboards that help L&D teams track progress across departments.
- **Integration with LMS**
 - Ensure the tool seamlessly connects with your corporate Learning Management System for tracking, certification, and reporting.
 - **Example: Cornerstone OnDemand** integrates AI suggestions directly with the LMS, enabling smooth tracking of skill development.
- **Ease of Use for Employees**
 - A user-friendly interface encourages adoption and reduces the learning curve.
 - **Example: Coursera for Business** simplifies course access with mobile-friendly AI recommendations, boosting completion rates.

8.2 Tips for Selecting AI Tools

- **Pilot Tools:** Test multiple platforms with a small group before enterprise-wide implementation.

- **Collect Feedback:** Gather input from learners and trainers to understand usability and engagement.
- **Compare Outcomes:** Analyse performance metrics such as completion rates, retention, and skill growth to choose the most effective solution.

Real-World Example:

A **manufacturing company** piloted three AI platforms to improve onboarding for new employees. After evaluating engagement, completion rates, and skill acquisition, they selected the platform that **reduced onboarding time by 35%**, enhancing productivity and retention.

9. Resources & Templates

Providing practical resources and templates helps L&D professionals **implement AI-driven learning efficiently** while ensuring consistency and measurable outcomes.

9.1 Learning Journey Templates

- **Purpose:** Offer ready-to-use frameworks for designing structured learning experiences.
- **Use Cases:**
 - **Onboarding:** Step-by-step modules that introduce company culture, policies, and tools.
 - **Example: SAP** provides pre-built onboarding journeys integrated with AI recommendations to guide new hires, reducing ramp-up time by 25%.
 - **Compliance Training:** Ensure employees complete mandatory courses through AI-driven scheduling and reminders.
 - **Example: Deloitte** uses AI to assign compliance modules based on role, improving completion rates.
 - **Upskilling & Reskilling:** Curated learning paths focused on closing skill gaps.
 - **Example: Amazon** uses AI to recommend upskilling courses in cloud technologies, aligning employee growth with business needs.

9.2 Tool Evaluation Checklist

- **Purpose:** Helps select the most suitable AI-powered learning tools for corporate programs.
- **Key Factors to Include:**
 - Personalization capabilities
 - Integration with LMS
 - Analytics & reporting
 - Ease of use
 - Cost and scalability

- **Example:** A **manufacturing firm** compared three AI platforms using a checklist and selected the one that **reduced onboarding time by 35%** while increasing engagement.

9.3 KPI & ROI Tracking Templates

- **Purpose:** Measure the effectiveness of AI-driven learning initiatives and demonstrate business impact.
- **Metrics to Track:**
 - Course completion rates
 - Knowledge retention scores
 - Employee skill growth
 - Business performance alignment (e.g., productivity, sales, error reduction)
- **Example:** **IBM** uses AI dashboards to link employee training progress to business outcomes, enabling managers to see ROI and optimize programs.

Tip:

Combine these templates with AI tools to **automate progress tracking**, gather real-time insights, and continuously refine learning programs for maximum impact.

Conclusion & Next Steps

AI is transforming corporate learning into adaptive, personalized, and measurable experiences that significantly improve employee engagement, skill retention, and business outcomes. Organizations that integrate AI-powered learning tools can foster a continuous learning culture, align employee development with strategic goals, and future-proof their workforce. For instance, **LinkedIn Learning** uses AI recommendations to guide employees toward relevant courses, increasing skill adoption by 30%, demonstrating the tangible benefits of intelligent learning systems.

For L&D professionals, the key is to adopt AI strategies that directly support organizational objectives. Personalized learning paths, adaptive modules, and data-driven insights should be central to employee development programs. Incorporating gamification, virtual coaching, and microlearning elements can further increase engagement and knowledge retention, creating a more motivated and skilled workforce.

The next steps involve testing AI-powered tools through pilot programs to evaluate usability, analytics, and personalization. For example, a **healthcare provider** piloted AI-driven nurse training and reduced procedural errors by 25%. Organizations should track results using KPI dashboards to measure learning effectiveness, skill growth, and business impact. Programs should be continuously refined based on data and employee feedback, ensuring they remain relevant and effective. Gradually scaling AI-driven programs across departments ensures that learning remains aligned with business priorities while maximizing ROI.

AI-driven learning is no longer optional; it has become a strategic advantage. By implementing these approaches, organizations can empower employees, enhance corporate training effectiveness, and maintain a competitive edge in today's rapidly evolving workplace.

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